

## ABSTRACT

A tube bender comprising a mandrel, a forming member connected to the mandrel for  
coaction with the mandrel to effectuate bending of a tube wherein the forming member has at least  
two bending positions defined thereon, a handle pivotally connected to said forming member, and a  
5 release member movable relative to said handle and configured to be secured in a locked position  
relative to said forming member when said handle is selectively moved to any of one said at least  
two bending positions thereby preventing relative movement between said handle and said forming  
member. The release member enables an operator to move the release member to an unlocked  
position to permit such operator to move the handle relative to the forming member between the at  
10 least two bending positions.